## INTERNATIONAL SEARCH REPORT

Interploral Application No PCT/US2004/019587

		FC17U32U	04/ U1900/						
A CLASSIFICATION OF SUBJECT MATTER IPC 7 B22F3/15 B22F3/12 B22F7/00									
According to International Patent Classification (IPC) or to both national classification and IPC									
B. FIELDS									
Minimum documentation searched (classification system followed by classification symbols)  IPC 7 B22F									
Documentati	on searched other than minimum documentation to the extent that such	documents are included in the fields	searched						
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"A" documer consider the sartier of	nternational filing date fith the application but theory underlying the e claimed invention not be considered to document is taken alone e claimed invention inventive step when the more other such docu- rious to a person skilled								
Date of the	search report								
Name and	mailing address of the ISA European Patent Office, P.B. 5818 Palentlaan 2 NL – 2280 HV Rijswijk Tel (+31-70) 340-2040, Tx. 31 651 epo nl,	08/11/2004  Authorized officer  Alvazzi Delfrate	e. M						

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